



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0015** Product Size: **NPS 18 STD** Production Date: **2011 Aug 25**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B, A/SA53-2010 Grade B Type S, NACE MR0175-2003**

Product Markings: **.BRI-STEEL MFG NPS 18 STD ASTM/ASME A/SA106 GR B HEAT BSM-0015 NDE 900 PSI NACE MR0175-03 2011/09 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	SCH	Pieces	Length	Metric Tonnes	Gelger $\mu R/hr$	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 900 psi/5s	End Condition
BSM-0015	Heat	18	STD	4	DRL	5.64	<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel


		Chemical Analysis (wt%)																
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
		Blast Furnace; EAF; Ladle	Refining; Vacuum Degas	0.20	0.85	0.013	0.009	0.23	0.03	0.11	0.02	0.03	0.003	0.001	0.001	0.0001	0.36	0.37

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness HRB	Flattening Test	Tension Test		Yield (Rp0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Elongation (A) %
					Ferrite & Pearlite	79				

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2003 Annex A2 for Region 3 Sour Service, and NACE MR0103-2004 Para. 2.1.

Mill Test Certificate approved by:


 2011 Sep 21
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D

- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.