



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0017** Product Size: **NPS 18 STD** Production Date: **2011 Aug 26**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B, A/SA53-2010 Grade B Type S, NACE MR0175-2003**

Product Markings: **.BRI-STEEL MFG NPS 18 STD ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0017 NDE 900PSI NACE MR0175-03 2011/09 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0017	Heat	18	STD	4	DRL	11,294 LB	µR/hr	Gauss	Insp.	Pass	Pass	ASTM E213	ASTM E309	900 psi/5s	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel


		Chemical Analysis (wt%)																
Heat	Test Type	Steelmaking Method		C	Min	P	S	Si	Cr	Cu	Mn	Ni	V	Ti	Nb	B	CE	CE
BSM-0017	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degas		0.20	0.85	0.014	0.012	0.23	0.04	0.11	0.03	0.03	0.002	0.001	0.001	0.0001	0.36	0.37

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Elongation (A)
BSM-0017	Heat	Ferrite & Pearlite	HRBW	Pass	Transverse; 50mm GL; 38mm x WT	psi	psi	psi	%
			78			60,000	60,000	76,500	36

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156:2-2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 20110825
 Kenton Dechant, P.Eng.
 Manager of Quality and R&D