



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0038** Product Size: **NPS 20 STD** Production Date: **2011 Sept 29**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SAA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2003**

Product Markings: **BRI-STEEL MFG NPS 20 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0038 (PIPE # LENGTH MASS) NDE 800PSI NACE MR0175 2011/09 MADE IN CANADA.**

Product Details					Non-Destructive Testing										
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Gelger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0038	Heat	20	STD	8	DRL	78.60	µR/hr	Gauss	Insp.	Pass	WT	ASTM E213	ASTM E309	800 psi/5s	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel


		Chemical Analysis (wt%)																	
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE	
		Blast Furnace; EAF; Ladle	Refining; Vacuum Degass																0.20
BSM-0038	Heat																		

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rp0.5)	Yield (Rp0.2)	Tensile (Rm)	Elongation (A)
					HRBW	Pass				
BSM-0038	Heat	Ferrite & Pearlite	76	Pass			50500	45700	78000	34

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2013 Jan 25
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D