



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0039** Product Size: **NPS 20 STD** Production Date: **2011 Oct 3**
 Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**
 Product Standards: **ASTM/ASME A/SA106-2010 Grade B, A/SA53-2010 Grade B Type S, NACE MR0175-2003**
 Product Markings: **.BRI-STEEL MFG NPS 20 STD ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0039 (PIPE # LENGTH MASS) NDE 800PSI NACE MR0175 2011/09 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 800 psi/5s	End Condition
BSM-0039	Heat	20	STD	1	DRL	78.6	<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
		Blast Furnace; EAF; Ladle	Refining; Vacuum Degass															
BSM-0039	Heat			0.20	0.86	0.017	0.009	0.23	0.04	0.10	0.03	0.03	0.002	0.001	0.001	0.0002	0.36	0.37

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Elongation (A) %
					Transverse; 50mm GL; 38mm x WT	Pass				
BSM-0039	Heat	Ferrite & Pearlite	72	Pass			46000	46000	74500	36

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2003 Annex A2 for Region 3 Sour Service, and NACE MR0103-2004 Para. 2.1.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kenton Dechant
 2012 July 9

Kenton Dechant, P.Eng.
 Manager of Quality and R&D