



## Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0048** Product Size: **NPS 20 STD** Production Date: **2011 Oct 10**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 20 STD ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0048 (PIPE # LENGTH MASS) NDE 800PSI NACE MR0175 2011/10 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0048	Heat	20	STD	1	39.1 FT	3073 LB	µR/hr	Gauss	Insp.	Pass	Pass	ASTM E213	ASTM E309	800 psi/5s	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel

		Chemical Analysis (wt%)																
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0048	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degass		0.21	0.88	0.019	0.011	0.24	0.04	0.10	0.02	0.03	0.003	0.001	0.001	0.0002	0.38	0.39

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rp0.5)	Yield (Rp0.2)	Tensile (Rm)	Elongation (A)
BSM-0048	Heat	Ferrite & Pearlite	HRBW	Pass	Transverse; 50mm GL; 38mm x WT	psi	psi	psi	%
			75			49,500	49,500	77,000	35

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2004 Para. 2.1.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

2011 Oct 18

Kenton Dechant, P. Eng.  
 Manager of Quality and R&D