



# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0052** Product Size: **NPS 20 STD** Production Date: **2011 Oct 12**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B, A/SA53-2010 Grade B Type S, NACE MR0175-2003**

Product Markings: **.BRI-STEEL MFG NPS 20 STD ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0052 (PIPE # LENGTH MASS) NDE 800PSI NACE MR0175 2011/10 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0052	Heat	20	STD	1	DRL	3034 LB	μR/hr	Gauss	Insp.	Pass	Pass	ASTM E213	ASTM E309	800 psi/5s	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0052	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degass		0.20	0.85	0.018	0.012	0.23	0.04	0.10	0.02	0.03	0.002	0.001	0.001	0.0001	0.36	0.37

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Elongation (A)
BSM-0052	Heat	Ferrite & Pearlite	HRBW	Pass	Transverse; 50mm GL; 38mm x WT	psi	psi	psi	%
			75			47,200	47,200	74,000	36

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2004 Para. 2.1.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

2011 Nov 14

Kenton Dechant, P.Eng.  
 Manager of Quality and R&D