



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0073** Product Size: **NPS 24 STD** Production Date: **2011 Oct 26**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MEG NPS 24 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0073 (PIPE # LENGTH MASS) NDE 740PSI NACE MR0175 2011/10 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Gelger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 740 psi/5s	End Condition
BSM-0073	Heat	24	STD	1	DRL	3009 LB	<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel

		Chemical Analysis (wt%)														
Heat	Test Type	Steelmaking Method														
		Blast Furnace; EAF; Ladle Refining; Vacuum Degass														
BSM-0073	Heat	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
		0.21	0.86	0.016	0.006	0.22	0.03	0.13	0.02	0.04	0.003	0.001	0.001	0.0003	0.37	0.38

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Elongation (A) %
					Ferrite & Pearlite	Pass				
BSM-0073	Heat		76	Pass			48,100	48,100	76,000	32

Additional Details:
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kenton Dechant, P. Eng.
 Manager of Quality and R&D