



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0087** Product Size: **NPS 24 STD** Production Date: **2011 Nov 4**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0087 (PIPE # LENGTH MASS) NDE 740PSI NACE MR0175 2011/11 MADE IN CANADA.**

Product Details						Non-Destructive Testing										
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End	
BSM-0087	Heat	24	STD	1	DRL	3141 LB	µR/hr	Gauss	Insp.	Pass	Pass	WT	ASTM E213	ASTM E309	740 psi/5s	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	Pass	37.5° Bevel


Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0087	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degass		0.21	0.87	0.019	0.006	0.22	0.03	0.13	0.02	0.04	0.003	0.001	0.001	0.0002	0.38	0.38

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rp0.5)	Yield (Rp0.2)	Tensile (Rm)	Elongation (A)
BSM-0087	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL; 38mm x WT	Transverse	psi	psi	psi	%
			77		Longitudinal		49,100	49,100	76,500	35
							49,500	49,600	76,500	38

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.

Mill Test Certificate approved by:


 2011 Nov 16
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D

- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.