



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0092** Product Size: **NPS 24 STD** Production Date: **2011 Nov 8**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0092 (PIPE # LENGTH MASS) NDE 740PSI NACE MR0175 2011/11 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End	
BSM-0092	Heat	24	STD	1	DRL	µR/hr	Gauss	Insp.	Pass	Pass	WT	ASTM E213	ASTM E309	740 psi/5s	Condition
						<5	<20	Pass			Pass	---	Pass	37.5" Bevel	

Chemical Analysis (wt%)																			
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	NI	V	Ti	Nb	B	CE	CE	
BSM-0092	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degas		0.22	0.88	0.012	0.004	0.26	0.03	0.11	0.03	0.04	0.002	0.001	0.001	0.0002	0.39	(IIV)	(CSA)

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Elongation (A)
BSM-0092	Heat	Ferrite & Pearlite	78	Pass	50mm GL; 38mm x WT	Transverse	psi	psi	psi	%
					Longitudinal		45,800	45,800	72,000	39
							49,800	51,500	76,000	40

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.

Mill Test Certificate approved by:

  
 2011 Nov 14

Kenton Dechant, P. Eng.  
 Manager of Quality and R&D

- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.