



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0094** Product Size: **NPS 24 STD** Production Date: **2011 Nov 9**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0094 (PIPE # LENGTH MASS) NDE 740PSI NACE MR0175 2011/11 MADE IN CANADA.**

Product Details						Non-Destructive Testing								
Heat	Test Type	NPS	SCH	Pieces	Length	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0094	Heat	24	STD	1	DRL	µR/hr	Gauss	Insp.	WT	WT	ASTM E213	ASTM E309	740 psi/5s	Condition
						<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0094	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degas		0.22	0.85	0.013	0.004	0.26	0.04	0.11	0.03	0.04	0.003	0.001	0.001	0.0002	0.39	0.40

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Elongation (A)
BSM-0094	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL; 38mm x WT	Transverse	psi	psi	psi	%
			78		Longitudinal		47,900	-	77,000	40
							46,600	-	76,000	42

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kenton Dechant
 2011 Nov 16

Kenton Dechant, P.Eng.
 Manager of Quality and R&D