



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0119** Product Size: **NPS 18 STD** Production Date: **2011 Nov 29**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 18 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0119 (PIPE # LENGTH MASS) NDE 1030PSI NACE MR0175 2011/11 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0119	Heat	18	STD	1	DRL	2817 LB	µR/hr	Gauss	Insp.	Pass	Pass	ASTM E213	ASTM E309	1030 psi/5s	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel


Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0119	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degas		0.21	0.88	0.012	0.007	0.21	0.03	0.10	0.01	0.03	0.003	0.001	0.001	0.0001	0.37	0.38

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
BSM-0119	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL; 38mm x WT	Transverse	psi	psi	psi	(Rt0.5/Rm)	%
			79		Longitudinal		48,200	47,600	75,000	0.64	37
							47,500	47,400	74,500	0.64	40

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

  
 2011 Dec/13  
 Kenton Dechant, P. Eng.  
 Manager of Quality and R&D