



Bri-Steel Manufacturing Inc.
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Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0139** Product Size: **NPS 18 STD** Production Date: **2011 Dec 12**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 18 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0139 (PIPE # LENGTH MASS) NDE 1030PSI NACE MR0175 2011/11 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD Pass	UT WT Pass	UT ASTM E213	ET ASTM E309	HydroTest 1030 psi/5s	End Condition
BSM-0139	Heat	18	STD	1	DRL	70.59	<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel


		Chemical Analysis (wt%)														
Heat	Test Type	Steelmaking Method														
		Blast Furnace; EAF; Ladle Refining; Vacuum Degass														
BSM-0139	Heat	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
		0.21	0.92	0.009	0.017	0.24	0.02	0.11	0.01	0.03	0.002	0.001	0.001	0.0002	0.38	0.39

Mechanical Properties												
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %	
					50mm GL, 38mm x WT	Transverse						
BSM-0139	Heat	Ferrite & Pearlite	78	Pass	Longitudinal	47,400	49,800	45,700	48,600	75,500	0.63	39

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2012 Jan 20
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D