



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0140** Product Size: **NPS 18 STD** Production Date: **2011 Dec 12**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 18 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0140 (PIPE # LENGTH MASS) NDE 1030PSI NACE MR0175 2011/11 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0140	Heat	18	STD		DRL	70.59	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel

		Chemical Analysis (wt%)														
Heat	Test Type	Steelmaking Method														
BSM-0140	Heat	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
		0.21	0.92	0.009	0.015	0.24	0.02	0.10	0.01	0.02	0.002	0.001	0.001	0.0002	0.38	0.39
		Blast Furnace; EAF; Ladle Refining; Vacuum Degass														

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
BSM-0140	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL, 38mm x WT	Transverse	psi	psi	psi	(Rt0.5/Rm)	%
			76		Longitudinal		44,400	43,700	76,000	0.58	40
							49,500	49,000	77,000	0.64	41

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2012 Jan 19

Kenton Dechant, P.Eng.
 Manager of Quality and R&D