



# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0173** Product Size: **NPS 16 XS** Production Date: **2012 Jan 11**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2010 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 16 XS ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0173 (PIPE # LENGTH MASS) NDE 1490PSI NACE MR0175 2011/11 MADE IN CANADA.**

Product Details					Non-Destructive Testing										
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Gelger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0173	Heat	16	XS	1	DRL	82.77	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	1490 psi/5s	Condition
							<5	<20	Pass	Pass	---	---	Pass	37.5° Bevel	


Chemical Analysis (wt%)																						
Heat	Test Type	Steelmaking Method					C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE	
BSM-0173	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degass					0.20	0.87	0.015	0.006	0.27	0.06	0.11	0.02	0.05	0.003	0.001	0.001	0.001	0.0001	0.37	0.38

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
BSM-0173	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL; 38mm x WT	Transverse	psi	psi	psi		%
			77		Longitudinal		45,400	45,100	75,000	0.61	40
							45,400	45,400	74,000		42

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2010, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

  
 2012 Jan 20  
 Kenton Dechant, P. Eng.  
 Manager of Quality and R&D