



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0269** Product Size: **NPS 24 STD** Production Date: **March 26, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0269 (PIPE # LENGTH MASS) 94.62lb/ft NDE 740PSI NACE MR0175 2012/03 MADE IN CANADA.**

| Product Details | | | | | | Non-Destructive Testing | | | | | | | | | |
|-----------------|-----------|-----|-----|--------|--------|-------------------------|-------------------|-----------------|--------------|------|-------|-----|------|-----------|---------------|
| Heat | Test Type | NPS | SCH | Pieces | Length | Mass lb/ft | Geiger μ R/hr | Res. Mag. Gauss | Visual Insp. | OD | UT WT | UT | ET | HydroTest | End Condition |
| BSM-0269 | Heat | 24 | STD | 1 | DRL | 94.62 | <5 | <20 | Pass | Pass | Pass | --- | Pass | Pass | 37.5° Bevel |

| | | Chemical Analysis (wt%) | | | | | | | | | | | | | | |
|----------|-----------|---|------|-------|-------|------|------|------|------|------|-------|-------|-------|--------|----------|----------|
| Heat | Test Type | Steelmaking Method | | | | | | | | | | | | | | |
| | | Blast Furnace; EAF; Ladle Refining; Vacuum Degass | | | | | | | | | | | | | | |
| BSM-0269 | Heat | C | Mn | P | S | Si | Cr | Cu | Mo | Ni | V | Ti | Nb | B | CE (IIV) | CE (CSA) |
| | | 0.20 | 0.89 | 0.010 | 0.012 | 0.22 | 0.03 | 0.13 | 0.02 | 0.04 | 0.004 | 0.001 | 0.002 | 0.0003 | 0.37 | 0.38 |

| Mechanical Properties | | | | | | | | | | | |
|-----------------------|-----------|--------------------|---------------|-----------------|--------------------|------------|-------------------|-------------------|------------------|----------------|------------------|
| Heat | Test Type | Microstructure | Hardness HRBW | Flattening Test | Tension Test | | Yield (Rt0.5) psi | Yield (Rp0.2) psi | Tensile (Rm) psi | V/T (Rt0.5/Rm) | Elongation (A) % |
| | | | | | 50mm GL: 38mm x WT | Transverse | | | | | |
| BSM-0269 | Heat | Ferrite & Pearlite | 80 | Pass | | | 43,000 | 42,500 | 76,000 | 0.57 | 39 |
| | | | | | | | 53,500 | 53,500 | 77,500 | 0.69 | 38 |

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2012 Apr 3

Kenton Dechant, P.Eng.
 Manager of Quality and R&D