



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe**      Product Heat Number: **BSM-0271**      Product Size: **NPS 24 STD**      Production Date: **March 27, 2012**

Production Method: **Hot Expansion**      Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0271 (PIPE # LENGTH MASS) 94.62lb/ft NDE 740PSI NACE MR0175 2012/03 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0271	Heat	24	STD	10	DRL	94.62	µR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	Condition
							<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5° Bevel

Steelmaking Method		Chemical Analysis (wt%)														
Heat	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0271	Heat	0.21	0.90	0.011	0.010	0.23	0.03	0.12	0.02	0.03	0.004	0.001	0.002	0.0002	0.38	0.39
		Blast Furnace; EAF; Ladle Refining; Vacuum Degass														

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	V/T (Rt0.5/Rm)	Elongation (A)
					50mm GL; 38mm x WT	Transverse					
BSM-0271	Heat	Ferrite & Pearlite	77	Pass	Longitudinal	Transverse	48,500	48,100	75,000	0.57	38

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kenton Dechant, P.Eng.  
 Manager of Quality and R&D