



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0292** Product Size: **NPS 18 STD** Production Date: **April 18, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SAA106-2011 Grade B/C, A/SAS3-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 18 STD ASTM/ASME A/SAA106 GR B/C A/SAS3 GR B HEAT BSM-0292 (PIPE # LENGTH MASS) 70.59lb/ft NDE 1030PSI NACE MR0175 2012/04 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1030 psi/5s	End Condition
BSM-0292	Heat	18	STD	19	DRL	70.59	<5	<20	Pass	Pass	Pass	---	Pass	Pass	37.5" Bevel


Chemical Analysis (wt%)																
Heat	Test Type	Steelmaking Method								CE (IIV)	CE (CSA)					
		Blast Furnace; FAF; Ladle Refining; Vacuum Degass														
BSM-0292	Heat	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	0.40	0.41

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL, 38mm x WT	Transverse					
BSM-0292	Heat	Ferrite & Pearlite	77	Pass	Longitudinal	55,000	55,000	80,000	78,500	0.70	42

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SAA106-2011, A/SAS3-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2012 May 1
 Kenton Dechant, P.Eng.
 Manager of Quality and R&D