



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0296** Product Size: **NPS 24 STD** Production Date: **April 23, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B/C, A/SA53-2010 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 STD ASTM/ASME A/SA106 GR B/C A/SA53 GR B HEAT BSM-0296 (PIPE # LENGTH MASS) 94.62lb/ft NDE 740PSI NACE MR0175 2012/04 MADE IN CANADA.**

Product Details				Non-Destructive Testing												
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End	
BSM-0296	Heat	24	STD	1	DRL	94.62	µR/hr	Gauss	Insp.	Pass	Pass	ASTM E213	ASTM E309	740 psi/5s	Pass	37.5° Bevel

		Chemical Analysis (wt%)														
Heat	Test Type	Steelmaking Method														
BSM-0296	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degas														
		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
		0.22	0.89	0.012	0.011	0.24	0.03	0.13	0.02	0.04	0.003	0.001	0.001	0.0001	0.39	0.40

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	V/T	Elongation (A)
BSM-0296	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL, 38mm x WT	Transverse	psi	psi	psi	(Rt0.5/Rm)	%
			78			Longitudinal	43,400	41,400	75,000	0.58	41
							47,600	47,200	74,500	0.64	43

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2010 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

[Signature]
 2012 May 2

Kenton Dechant, P.Eng.
 Manager of Quality and R&D