



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0337** Product Size: **NPS 24 XS** Production Date: **May 21, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SAA106-2011 Grade B/C, A/SAS3-2012 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 XS ASTM/ASME A/SAA106 GR B/C A/SAS3 GR B HEAT BSM-0337 (PIPE # LENGTH MASS) 125.5lb/ft NDE 970PSI NACE MR0175 2012/05 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	SCH	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0337	Heat	24	XS	9	DRL	125.50	<5	Gauss	Insp.	Pass	Pass	Pass	Pass	Pass	37.5" Bevel

Steelmaking Method				Chemical Analysis (wt%)														
Heat	Test Type	Blast Furnace; EAF; Ladle		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0337	Heat	Refining; Vacuum Degass		0.21	0.87	0.008	0.015	0.24	0.02	0.08	0.01	0.04	0.002	0.001	0.001	0.0004	0.37	0.38

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
BSM-0337	Heat	Ferrite & Pearlite	HRBW	Pass	50mm GL; 38mm x WT	Transverse	psi	psi	psi	(Rt0.5/Rm)	%
			77		Longitudinal		48,800	48,700	70,500	0.69	48

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SAA106-2011, A/SAS3-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

[Signature]
 2012 May 30

Kenton Dechant, P. Eng.
 Manager of Quality and R&D