



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0375** Product Size: **NPS 20 TRUE80** Production Date: **June 20, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B, A/SA53-2012 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 20 TRUE80 ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0375 (PIPE # LENGTH MASS) 208.9lb/ft NDE 1000PSI NACE MR0175 2012/06 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Mass lb/ft	Gelger $\mu R/hr$	Res. Mag. Gauss	Visual Insp.	OD Pass	UT WT Pass	UT ASTM E213	ET ASTM E309	HydroTest 1000 psi/5s	End Condition
BSM-0375	Heat	20	TRUE80	1	DRL	208.90	<5	<20	Pass	Pass	Pass	---	Pass	*	Plain End

Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
		Blast Furnace; EAF; Ladle Refining; Vacuum Degass		0.16	1.00	0.020	0.007	0.25	0.04	0.07	0.02	0.03	0.004	0.002	0.001	0.0002	0.35	0.34
BSM-0375	Heat																	


Mechanical Properties																		
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rp0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %							
					Ferrite & Pearlite	71						Pass	50mm GL; 38mm x WT	Transverse	Longitudinal	40,500	42,100	66,500
BSM-0375	Heat																	

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

*Note that this pipe was too short to be able to perform the hydrotest.

Mill Test Certificate approved by:


 2012 June 27
 Kenton Dechant, P. Eng.
 Manager of Quality and R&D