



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0379** Product Size: **NPS 16 STD** Production Date: **June 26, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B NDE, A/SAS53-2012 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 16 STD ASTM/ASME A/SA106 GR B A/SAS53 GR B HEAT BSM-0379 (PIPE # LENGTH MASS) 62.58lb/ft NDE NH NACE MR0175 2012/06 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	SCH	Pieces	Length	Mass lb/ft	Geliger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest	End Condition
BSM-0379	Heat	16	STD	1	DRL	62.58	<5	<20	Pass	Pass	Pass	---	Pass	--	37.5° Bevel

Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (l/w)	CE (CSA)
		Blast Furnace; EAF; Ladle Refining; Vacuum Degass																
BSM-0379	Heat			0.11	1.04	0.010	0.005	0.17	0.04	0.01	0.01	0.21	0.002	0.001	0.033	0.0001	0.31	0.26

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (R <sub>0.5</sub> ) psi	Yield (R <sub>p0.2</sub> ) psi	Tensile (R <sub>m</sub> ) psi	Y/T (R <sub>0.5</sub> /R <sub>m</sub> )	Elongation (A) %
					Ferrite & Pearlite	75					
BSM-0379	Heat						47,300	47,500	63,500	0.74	47

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SAS53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Kenton Dechant*  
 20120619  
 Kenton Dechant, P.Eng.  
 Manager of Quality and R&D