



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe**      Product Heat Number: **BSM-0408**      Product Size: **NPS 24 SCH 60**      Production Date: **July 9, 2012**  
 Production Method: **Hot Expansion**      Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B, A/SA53-2012 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 SCH 60 ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0408 (PIPE # LENGTH MASS) 238.1lb/ft NDE 1000PSI NACE MR0175 2012/07 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res/Mag. Gauss	Visual Insp.	OD	WT	UT	ET	HydroTest	End Condition
BSM-0408	Heat	24	SCH 60	1	DRL	238.10	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																		
Heat	Test Type	Steelmaking Method		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIV)	CE (CSA)
		Blast Furnace; EAF; Ladle Refining; Vacuum Degass	0.14	1.00	0.019	0.005	0.23	0.05	0.07	0.01	0.03	0.005	0.002	0.001	0.0003	0.33	0.31	

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rp0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	V/T (R0.5/Rm)	Elongation (A) %
					50mm GL; 38mm x WT	Transverse					
BSM-0408	Heat	Ferrite & Pearlite	73	Pass			42,900	43,800	67,500	0.64	59
							44,900	44,900	66,500	0.68	58

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*FOR*  
*T. beam*  
*Aug. 6, 2012*  
 Kenton Dechant, P. Eng.  
 Manager of Quality and R&D