



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0413** Product Size: **NPS 24 SCH 60** Production Date: **July 12, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B, A/SA53-2012 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 SCH 60 ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0413 (PIPE # LENGTH MASS) 238.1lb/ft NDE 1000PSI NACE MR0175 2012/07 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1000 psi/5s	End Condition
BSM-0413	Heat	24	SCH 60	3	DRL	238.10	<5	<20	Pass	Pass	Pass	---	Pass	Pass	Plain End

Chemical Analysis (wt%)																
Heat	Test Type	Steelmaking Method														
BSM-0413	Heat	Blast Furnace; EAF; Ladle Refining; Vacuum Degass														
		C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
		0.15	1.07	0.018	0.005	0.25	0.08	0.07	0.02	0.03	0.005	0.003	0.002	0.0001	0.36	0.34

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-0413	Heat	Ferrite & Pearlite	67	Pass	50mm GL; 38mm x WT	Transverse	45,700	45,100	63,000	0.73	58
					Longitudinal		43,200	43,000	65,000	0.66	58

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2012 July 26

Kerton Dechant, P.Eng.
 Manager of Quality and R&D