



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0414** Product Size: **NPS 24 SCH 60** Production Date: **July 12, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASTM/ASME A/SA106-2011 Grade B, A/SA53-2012 Grade B Type S, NACE MR0175-2009**

Product Markings: **.BRI-STEEL MFG NPS 24 SCH 60 ASTM/ASME A/SA106 GR B A/SA53 GR B HEAT BSM-0414 (PIPE # LENGTH MASS) 238.1lb/ft NDE 1000PSI NACE MR0175 2012/07 MADE IN CANADA.**

Product Details						Non-Destructive Testing									
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Gelger µR/hr	Res. Mag. Gauss	Visual Insp.	OD Pass	UT WT Pass	UT ASTM E213	ET ASTM E309	HydroTest 1000 psi/5s	End Condition
BSM-0414	Heat	24	SCH 60	1	DRL	238.10	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End


		Steelmaking Method		Chemical Analysis (wt%)														
Heat	Test Type	Blast Furnace; EAF; Ladle Refining; Vacuum Degass		C	Min	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0414	Heat			0.15	0.99	0.016	0.005	0.24	0.05	0.06	0.01	0.03	0.004	0.003	0.001	0.0001	0.33	0.32

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL; 38mm x WT	Transverse					
BSM-0414	Heat	Ferrite & Pearlite	72	Pass	Longitudinal		43,300	43,100	65,000	0.67	59

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meet the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product. This product has no mercury contamination.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

  
 2012 July 26  
 Kenton Dechant, P.Eng.  
 Manager of Quality and R&D