



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0449** Product Size: **NPS 18 XS** Production Date: **August 22, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API SL-44th Ed. Grade B PSL1, ASTM/ASME A/SAS106-2011 Grade B, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG <API> SL-0898 API SL GR B PSL1 ASTM/ASME A/SAS106 GR B A/SAS3 GR B NPS 18 XS HEAT BSM-0449 (PIPE # LENGTH MASS) 93.45lb/ft NDE 1180PSI SMLS NACE MR0175 2012/08 MADE IN CANADA.**

Product Details					Non-Destructive Testing										
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Gelger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT	UT	ET	HydroTest	End Condition
BSM-0449	Heat	18	XS	13	DRL	93.45	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel


Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0449	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.89	0.011	0.010	0.24	0.06	0.06	0.01	0.06	-	-	-	0.0005	-	-
		Product	0.23	0.90	0.009	0.015	0.22	0.06	0.10	0.01	0.06	0.002	0.001	0.001	0.0002	0.40	0.41

Mechanical Properties														
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test					Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse; 38.1mm x WT	Longitudinal; 38.1mm x WT							
BSM-0449	Heat	Ferrite & Pearlite	74	Pass						44,300	42,600	72,500	0.61	41
										41,900	41,400	69,500	0.60	45

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API SL-44th Ed., ASTM/ASME A/SAS106-2011, A/SAS3-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


 2012 Aug 31
 Kenton Dechant, P.Eng.
 Manager of Quality and R&D