



Bri-Steel Manufacturing Inc.  
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## Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0463** Product Size: **NPS 18 STD** Production Date: **September 4, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG <API> 5L-0899 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 18 STD HEAT BSM-0463 (PIPE # LENGTH MASS) 70.59lb/ft NDE 890PSI SMIS NACE MR0175 2012/09 MADE IN CANADA.**

Product Details				Non-Destructive Testing										
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	ET	HydroTest	End
BSM-0463	Heat	18	STD	11	DRL	70.59	uR/hr	Gauss	Insp.	Pass	Pass	Pass	Pass	37.5" Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0463	Blast Furnace; EAF; ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.88	0.010	0.011	0.23	0.05	0.08	0.01	0.06	-	-	-	0.0003	-	-
		Product	0.20	0.88	0.011	0.013	0.23	0.05	0.09	0.01	0.06	0.002	0.001	0.002	0.0003	0.37	0.38

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test		Yield (Rp0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
					50mm GL	Transverse: 38.1mm x WT					
BSM-0463	Heat	Ferrite & Pearlite	HRBW 78	Pass	Longitudinal: 38.1mm x WT		46,900	46,000	74,500	0.63	38
							46,800	46,700	74,500	0.63	41

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*FOR*

*Kenton Dechant*  
 Kenton Dechant, P.Eng.  
 Manager of Quality and R&D