



Bri-Steel Manufacturing Inc.  
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
 Tel: 001 (780) 469-6603  
 Fax: 001 (780) 469-6986  
 www.brichemsteel.com

## Mill Test Certificate

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0466** Product Size: **NPS 18 STD** Production Date: **September 6, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **BRI-STEEL MFG <API> 5L-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B A/SAS3 GR B NPS 18 STD HEAT BSM-0466 (PIPE # LENGTH MASS) 70.59lb/ft NDE 890PSI SMLS NACE MR0175 2012/09 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-0466	Heat	18	STD	1	DRL	lb/ft	µR/hr	Gauss	Insp.	Pass	WT	ASTM E213	ASTM E309	890 psi/5s	Condition
						70.59	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0466	Blast Furnace: EAF; Ladle Refining: Vacuum Degas: Fully Killed	Heat	0.20	0.88	0.007	0.006	0.22	0.05	0.09	0.01	0.06	-	-	-	0.0002	-	-
		Product	0.22	0.89	0.009	0.013	0.22	0.06	0.09	0.01	0.06	0.002	0.001	0.002	0.0001	0.39	0.40

Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
				HRBW	Flattening Test					
BSM-0466	Heat	Ferrite & Pearlite	79	Pass	Transverse: 38.1mm x WT Longitudinal: 38.1mm x WT	47,800	46,600	75,500	0.63	39
						46,900	47,100	75,000	0.63	40

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SAS3-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*FOR*

Kenton Dechant, P. Eng.  
 Manager of Quality and R&D



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BSM-0466	Heat	18	STD	1	DRL	70.59	µR/hr	Gauss	Insp.	Pass	Pass	ASTM E213	ASTM E309	890 psi/5s	37.5" Bevel

Heat		Chemical Analysis (wt%)														
BSM-0466	Steelmaking Method	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0466	Blast Furnace; EAF; Ladle Refining; Vacuum Degas; Fully Killed	0.20	0.88	0.007	0.006	0.22	0.05	0.09	0.01	0.06	-	-	-	0.0002	-	-
	Analysis	0.22	0.89	0.009	0.013	0.22	0.06	0.09	0.01	0.06	0.002	0.001	0.002	0.0001	0.39	0.40

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse; 38.1mm x WT					
BSM-0466	Heat	Ferrite & Pearlite	79	Pass	Longitudinal; 38.1mm x WT	46,900	47,100	75,500	75,000	0.63	40

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