



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0481** Product Size: **NPS 24 STD** Production Date: **September 27, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API 5L-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B/C NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG <API>SL-0898 API 5L GR B PSL1 ASTM/ASME A/SA106 GR B/C A/SA53 GR B NPS 24 STD HEAT BSM-0481 (PIPE # LENGTH MASS) 94.62lb/ft NDE 670PSI SMIS NACE MR0175 2012/09 MADE IN CANADA.**

Product Details				Non-Destructive Testing												
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD Pass*	WT Pass	UT Pass	UT ASTM E213 Pass	ET ASTM E309 Pass	HydroTest 670 psi/5s Pass	End Condition
BSM-0481	Heat	24	STD	20	DRL	94.62	<5	<20	Pass	Pass*	Pass	Pass	Pass	Pass	Pass	37.5° Bevel

Heat		Steelmaking Method	Chemical Analysis (wt%)														
Heat	Blast Furnace: EAF; Ladle Refining: Vacuum Degass; Fully Killed	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0481		Heat	0.21	0.89	0.007	0.011	0.22	0.06	0.08	0.01	0.07	-	-	-	0.0003	-	-
		Product	0.22	0.88	0.012	0.013	0.24	0.06	0.11	0.01	0.07	0.003	0.001	0.004	0.0004	0.39	0.40

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Pass					
BSM-0481	Heat	Ferrite & Pearlite	78	Pass	Transverse; 38.1mm x WT	Longitudinal; 38.1mm x WT	46,300	44,900	71,500	0.65	41

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Kenton Dechant
 20120ct25

Kenton Dechant, P.Eng.
 Manager of Quality and R&D