



# Mill Test Certificate

**Bri-Steel Manufacturing Inc.**  
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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0484** Product Size: **NPS 24 STD** Production Date: **October 1, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, API SL-44th Ed. Grade B PSL1, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG <API>SL-0898 API SL GR B PSL1 ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 24 STD HEAT BSM-0484 (PIPE # LENGTH MASS) 94.62lb/ft NDE 670PSI SMIS NACE MR0175 2012/10 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass	Gelger	Res.Mag.	Visual	OD	UT	UT	ET	HydroTest	End Condition
BSM-0484	Heat	24	STD	2	DRL	94.62	µR/hr	Gauss	Insp.	Pass*	Pass	Pass	Pass	Pass	37.5° Bevel

Steelmaking Method		Chemical Analysis (wt%)														
Heat	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE	CE
BSM-0484	Blast Furnace; EAF; Ladle Refining;	0.20	0.84	0.008	0.005	0.24	0.06	0.09	0.01	0.07	-	-	-	0.0005	-	-
	Vacuum Degass; Fully Killed	Product	0.21	0.87	0.011	0.015	0.24	0.05	0.11	0.01	0.06	0.003	0.001	0.0001	0.0003	0.38


Mechanical Properties										
Heat	Test Type	Microstructure	Hardness	Tension Test		Yield (Rt0.5)	Yield (Rp0.2)	Tensile (Rm)	Y/T	Elongation (A)
				HRBW	Flattening Test					
BSM-0484	Heat	Ferrite & Pearlite	76	Pass	Transverse; 38.1mm x WT	42,000	42,000	71,500	0.59	41
					Longitudinal; 38.1mm x WT	45,400	45,200	72,000	0.63	38

**Additional Details:**

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API SL-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

\* OD Tolerances as per API 5L.

Mill Test Certificate approved by:

  
 2012 Oct 22  
 Kenton Dechant, P.Eng.  
 Manager of Quality and R&D