



Mill Test Certificate

Bri-Steel Manufacturing Inc.
 2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
 Tel: 001 (780) 469-6603
 Fax: 001 (780) 469-6986
 www.brichemsteel.com

Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0485** Product Size: **NPS 24 SCH60** Production Date: **October 1, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SAS3-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SAS3 GR B NPS 24 SCH60 HEAT BSM-0485 (PIPE # LENGTH MASS) 296.4lb/ft NDE SMIS NACE MR0175 2012/10 MADE IN CANADA.**

Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT	UT	ET	HydroTest	End Condition
BSM-0485	Heat	24	SCH60*	20	DRL	296.40	<5	<20	Pass	Pass	Pass	ASTM E213	ASTM E309	Pass	* Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0485	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.87	0.009	0.005	0.24	0.04	0.08	0.01	0.03	-	-	-	0.0003	-	-
		Product	0.18	0.86	0.009	0.005	0.22	0.03	0.10	0.00	0.03	0.002	0.001	0.000	0.0001	0.34	0.34

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse: 38.1mm x WT					
BSM-0485	Heat	Ferrite & Pearlite	75	Pass	Longitudinal: 38.1mm x WT		42,500	41,000	70,000	0.61	52

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-44th Ed., ASTM/ASME A/SA106-2011, A/SAS3-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
 - ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
 - ✓ No weld repairs have been performed on this product.
 - ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
 - ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.
- * Note that this product was downgraded from NPS 24 True80. Note that a hydrotest was performed at 1000 psi for 5s.

Mill Test Certificate approved by:

Kenton Dechant
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Kenton Dechant, P.Eng.
 Manager of Quality and R&D



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Product: **Seamless Carbon Steel Pipe** Product Heat Number: **BSM-0485** Product Size: **NPS 24 TRUE80** Production Date: **October 1, 2012**

Production Method: **Hot Expansion** Product Heat Treatment: **As-rolled**

Product Standards: **ASME B36.10-2004, ASTM/ASME A/SA106-2011 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009, MR0103-2010**

Product Markings: **.BRI-STEEL MFG ASTM/ASME A/SA106 GR B A/SA53 GR B NPS 24 TRUE80 HEAT BSM-0485 (PIPE # LENGTH MASS) 296.4lb/ft NDE SMLS NACE MR0175 2012/10 MADE IN CANADA.**


Product Details				Non-Destructive Testing											
Heat	Test Type	NPS	Wall Thickness	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest	End Condition
BSM-0485	Heat	24	TRUE80	20	DRL	296.40	<5	<20	Pass	Pass	Pass	Pass	Pass	*	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Analysis	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE (IIW)	CE (CSA)
BSM-0485	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.87	0.009	0.005	0.24	0.04	0.08	0.01	0.03	-	-	-	0.0003	-	-
		Product	0.18	0.86	0.009	0.005	0.22	0.03	0.10	0.00	0.03	0.002	0.001	0.000	0.0001	0.34	0.34

Mechanical Properties											
Heat	Test Type	Microstructure	Hardness HRBW	Flattening Test	Tension Test		Yield (Rt0.5) psi	Yield (Rp0.2) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					50mm GL	Transverse: 38.1mm x WT					
BSM-0485	Heat	Ferrite & Pearlite	75	Pass	Longitudinal: 38.1mm x WT		42,300	41,000	70,000	0.61	52
							42,300	43,100	68,500	0.62	43

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API SL-44th Ed., ASTM/ASME A/SA106-2011, A/SA53-2012 and the purchase order requirements, and that the results meet the corresponding requirements.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2010 Section 2.1.
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Kenton Dechant, P.Eng.
 Manager of Quality and R&D

* Note that a hydrotest was performed at 1000 psi for 5s.