



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-1538

Product Size: 24 STD

Production Date: Jan 15, 2014

Production Method: Hot Expansion

Product Heat Treatment: As-rolled

Certificate No.: MTR- 000751

Product Standards: ASME B36.10-2004, ASTM/ASME A/SA106-2013 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



NPS 24 STD 0.375 INCHWT SMLS 2014/01 NDE 750PSI

HEAT BSM-1538 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 750 PSI/ 5 s	End Condition
BSM-1538	Heat	NPS 24 STD 0.375in. WT	22	DRL	94.62	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)														
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb
			Heat	0.18	0.86	0.014	0.006	0.23	0.04	0.08	0.01	0.05		
			Product	0.19	0.88	0.013	0.006	0.23	0.09	0.08	0.01	0.04	0.003	0.001
BSM-1538	Blast Furnace, EAF, Ladle Refining, Vacuum Degass, Fully Killed													

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-1538	Heat	Ferrite & Pearlite	75 HRBW	Pass	Longitudinal; 38.1 mm x WT	47,900	69,500	0.69	43

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy					Lateral Expansion				
				J	J	J	AVG	%	%	%	AVG	mm	mm
				-	-	-	-	-	-	-	-	-	-
BSM-1538													

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2013 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Paul Sowden
2014 JAN 21

Paul Sowden, T.T.
Assistant QA Manager