



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-1804

Product Size: 20S140

Production Date: Apr 30, 2014

Production Method: Hot Expansion

Product Heat Treatment: As-rolled

Certificate No.: MTR- 001272

Product Standards: ASME B36.10-2004, ASTM/ASME A/SA106-2013 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



NPS 20 SCH 140 1.750 INCHWT SMLS 2014/04 NDE
HEAT BSM-1804 (PIPE # LENGTH MASS) 341.1lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest	End Condition
BSM-1804	Heat	NPS 20 SCH 140 1.750in. WT	2	DRL	341.1	<5	<10	Pass	Pass	Pass	Pass	Pass		*

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-1804	Blast Furnace; EAF; ladle refining; Vacuum Degass; Fully Killed	Heat	0.20	0.94	0.009	0.003	0.30	0.03	0.05	0.01	0.02	0.001	0.002	0.001	0.0003	-	-
		Product	0.20	0.89	0.012	0.002	0.29	0.05	0.08	0.01	0.03	0.003	0.002	0.001	0.0003	0.37	0.37

Mechanical Properties													
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %				
BSM-1804	Heat	Ferrite & Pearlite	72 HRBW	Pass	Longitudinal; 19.05 mm x WT	35,200	65,500	0.54	51				

Heat	Test Standard	Impact Test Sample Details	Temp $^{\circ}$ C	Impact Energy				% Shear				Lateral Expansion			
BSM-1804	-	-	-	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2013 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

* Note that this product was hydrotested to 1100 psi for 5 seconds.

Mill Test Certificate approved by:

T. Lam
Tonya Lam, C.E.T.
Assistant QA Manager
Aug. 05. 2014