



## Mill Test Certificate

Bri-Steel Manufacturing Inc.  
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
Tel: 001 (780) 469-6603  
Fax: 001 (780) 469-6986  
www.bri-steel.com

Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-1886      Production Date: Jun 11, 2014  
Production Method: Hot Expansion      Product Heat Treatment: As-rolled      Certificate No.: MTR- 001181  
Product Standards: ASME B36.10-2004, ASTM/ASME A/SA106-2013 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings  
 NPS 18 STD 0.375 INCHWT SMLS 2014/06 NDE 1000PSI  
 HEAT BSM-1886 (PIPE # LENGTH MASS) 70.59lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1000PSI/ 5 s	End Condition
BSM-1886	Heat	NPS 18 STD 0.375in. WT	2	DRL	70.59	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Steelmaking Method		Chemical Analysis (wt%)												
Heat	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B
BSM-1886	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	0.85	0.015	0.008	0.24	0.06	0.01					
		Product	0.21	0.88	0.026	0.012	0.24	0.08	0.01	0.01	0.04	0.005	0.005	0.001

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (R <sub>0.5</sub> ) psi	Tensile (R <sub>m</sub> ) psi	Y/T (R <sub>0.5</sub> /R <sub>m</sub> )	Elongation (A) %
BSM-1886	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 38.1 mm x WT	45,500	73,000	0.62	40

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy J				% Shear				Lateral Expansion mm			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-1886	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

### Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A/SA106-2013 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tonya Lam, C.E.T.  
Assistant QA Manager

*Tonya Lam* June 16, 2014



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BSM-1886				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

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