



Mill Test Certificate

Bri-Steel Manufacturing Inc.
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
Tel: 001 (780) 469-6603
Fax: 001 (780) 469-6986
www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-1895 Product Size: 18XS Production Date: Jun 12, 2014
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001186
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2013 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



<API & L/C No. > API SPEC 5L NPS 18 XS 0.500 INCHWT GR B PSL1 SMIS 2014/06 NDE 1300PSI
HEAT BSM-1895 (PIPE # LENGTH MASS) 93.45lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass	Geiger	Res. Mag.	Visual	OD	UT	UT	ET	HydroTest	End
BSM-1895	Heat	NPS 18 XS 0.500in. WT	2	DRL	93.45	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)														
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb
BSM-1895	Blast Furnace; EAF; Ladle Refining; Vacuum Degass, Fully Killed	Heat	0.19	0.91	0.009	0.005	0.23	0.03	0.07	0.01	0.04			0.0004
		Product	0.19	0.91	0.007	0.008	0.23	0.04	0.08	0.01	0.03	0.003	0.001	0.0005

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test	Yield (Rt0.5)	Tensile (Rm)	V/T	Elongation (A)
BSM-1895	Heat	Ferrite & Pearlite	74 HRBW	Pass	Longitudinal; 38.1 mm x WT	39,600	68,000	0.58	47

Heat	Test	Impact Test	Temp	Impact Energy				% Shear				Lateral Expansion			
BSM-1895	Standard	Sample Details	°C	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2013 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

Mill Test Certificate approved by:

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.


Tonya Lam, C.E.T.
Assistant QA Manager

T. Lam June 17, 2014



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BSM-1895	Heat	Ferrite & Pearlite	74 HRBW	Pass	Longitudinal; 50mm GL	39,600 psi	68,000 psi	0.58	47 %

Heat	Test	Impact Test	Temp	Impact Energy				% Shear				Lateral Expansion			
BSM-1895	Standard	Sample Details	°C	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

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