



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-1903 Product Size: 24S60 Production Date: Jun 18, 2014
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001194
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA106-2013 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



<API & L/C No.> API SPEC 5L NPS 24 SCH 60 0.969 INCHWT GR B PSL1 SMLS 2014/06 NDE 1900PSI
HEAT BSM-1903 (PIPE # LENGTH MASS) 238.1lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

| Product: Details | | | | | Non-Destructive Testing | | | | | | | | | |
|------------------|-----------|---------------------------|--------|--------|-------------------------|-------------------|-----------------|--------------|------|-------|--------------|---------|-------------------------|---------------|
| Heat | Test Type | Product Size | Pieces | Length | Mass lb/ft | Gelger μ R/hr | Res. Mag. Gauss | Visual Insp. | OD | UT WT | UT ASTM E213 | ET ASTM | HydroTest 1900 PSI/ 5 s | End Condition |
| BSM-1903 | Heat | NPS 24 SCH 60 0.969in. WT | 5 | DRL | 238.1 | <5 | <20 | Pass | Pass | Pass | Pass | Pass | Pass | Plain End |

| Chemical Analysis (wt%) | | | | | | | | | | | | | | | | | |
|-------------------------|---|-----------|------|------|-------|-------|------|------|------|------|------|-------|-------|-------|--------|---------|---------|
| Heat | Steelmaking Method | Test Type | C | Mn | P | S | Si | Cr | Cu | Mo | Ni | V | Ti | Nb | B | CE(IIW) | CE(CSA) |
| BSM-1903 | Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed | Heat | 0.20 | 0.93 | 0.001 | 0.004 | 0.30 | 0.06 | 0.05 | 0.02 | 0.02 | 0.001 | 0.002 | 0.001 | 0.0003 | - | - |
| | | Product | 0.22 | 0.89 | 0.009 | 0.003 | 0.32 | 0.05 | 0.05 | 0.02 | 0.03 | 0.003 | 0.002 | 0.001 | 0.0003 | 0.39 | 0.39 |

| Mechanical Properties | | | | | | | | | | | | | |
|-----------------------|-----------|--------------------|----------|-----------------|-----------------------------|-------------------|------------------|----------------|------------------|--|--|--|--|
| Heat | Test Type | Microstructure | Hardness | Flattening Test | Tension Test 50mm GL | Yield (Rt0.5) psi | Tensile (Rm) psi | Y/T (Rt0.5/Rm) | Elongation (A) % | | | | |
| BSM-1903 | Heat | Ferrite & Pearlite | 78 HRBW | Pass | Longitudinal; 19.05 mm x WT | 51,500 | 72,000 | 0.72 | 46 | | | | |

| Heat | Test Standard | Impact Test Sample Details | Temp $^{\circ}$ C | Impact Energy | | | | % Shear | | | | Lateral Expansion | | | |
|----------|---------------|----------------------------|-------------------|---------------|---|---|-----|---------|---|---|-----|-------------------|----|----|-----|
| BSM-1903 | - | - | - | J | J | J | AVG | % | % | % | AVG | mm | mm | mm | AVG |
| | | | | - | - | - | - | - | - | - | - | - | - | - | - |

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2013 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


2014 June 20

Kenton Dechant, P. Eng.
Manager of Quality and R&D