



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2011 Product Size: 24 X 1.500 Production Date: Sep 15, 2014
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001426

Product Standards: ASME B36.10-2004, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



NPS 24 X 1.500 INCHWT SMLS 2014/09 NDE
HEAT BSM-2011 (PIPE # LENGTH MASS) 360.5lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest	End Condition
BSM-2011	Heat	NPS 24 X 1.500in. WT	4	DRL	360.5	<5	<10	Pass	Pass	Pass	Pass	Pass	*	Plain End

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)	
			Heat	0.19	0.94	0.016	0.005	0.29	0.08	0.08	0.02	0.02	0.003	0.002	0.001	0.0001	-	-
			Product	0.21	0.95	0.016	0.003	0.30	0.07	0.07	0.02	0.03	0.004	0.002	0.001	0.0003	0.39	0.39
BSM-2011	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed																	

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2011	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 19.05 mm x WT	45,400	74,500	0.61	48

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-2011	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

Mill Test Certificate approved by:

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

* Note that this product was hydrotested to 1000 psi for 5 seconds.

Tonya Lam, C.E.T.
Assistant QA Manager

Tonya Lam
Oct 127/2014