



Mill Test Certificate

Bri-Steel Manufacturing Inc.
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
Tel: 001 (780) 469-6603
Fax: 001 (780) 469-6986
www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2048 Product Size: 24STD Production Date: Sep 29, 2014
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001377
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A/SA106-2014 Grade B NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010

Product Markings



<API & L/C No. > API SPEC 5L NPS 24 STD 0.375 INCHWT GR B/X42 PSL1 SMLS 2014/09 NDE 1180PSI
HEAT BSM-2048 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1180PSI/ 5 s	End Condition
BSM-2048	Heat	NPS 24 STD 0.375in. WT	1	DRL	94.62	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)														
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb
			Heat	0.20	0.89	0.016	0.013	0.23	0.04	0.07	0.02	0.04		
			Product	0.20	0.84	0.012	0.012	0.26	0.04	0.10	0.02	0.04	0.003	0.001
BSM-2048	Blast Furnace: EAF; Ladle Refining: Vacuum Degass; Fully Killed													

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
BSM-2048	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 38.1 mm x WT	48,900	68,500	0.71	43

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy						% Shear				Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	mm	mm	AVG
BSM-2048	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2014 Grade B A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

Mill Test Certificate approved by:

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Tonya Lam, C.E.T.
Assistant QA Manager

Tonya Lam Oct 10 / 2014