




# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4  
Tel: 001 (780) 469-6603  
Fax: 001 (780) 469-6986  
www.bri-steel.com

Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2051      Production Date: Sep 30, 2014  
Production Method: Hot Expansion      Product Heat Treatment: As-rolled      Certificate No.: MTR- 001379  
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A/SA106-2014 Grade B/C NDE, A/SA53-2012 Grade B Type S, NACE MR0175-2009 MR0103-2010  
Product Markings  
 <API & L/C No.-> API SPEC 5L NPS 24 STD 0.375 INCHWT GR B/X42 PSL1 SMLS 2014/09 NDE 1180PSI  
HEAT BSM-2051 (PIPE # LENGTH MASS) 94.62lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1180 Psi/ 5 s	End Condition
Heat		NPS 24 STD 0.375in. WT	1	DRL	94.62	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel
BSM-2051	Heat													

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
		Blast Furnace; EAF; Ladle Refining; Vacuum	0.20	0.94	0.016	0.011	0.24	0.05	0.05	0.02	0.03					0.0003	-
		Degas; Fully Killed	Product	0.21	0.95	0.009	0.012	0.22	0.04	0.06	0.02	0.03	0.003	0.001	0.001	0.0003	0.39

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2051	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 38.1 mm x WT	45,900	70,000	0.66	40

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
BSM-2051	-	-	-	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

## Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA106-2014 Grade B/C A/SA53-2012, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.


✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2010 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

 Oct. / 01 / 2014  
Tonya Lam, C.E.T.  
Assistant QA Manager