



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-2103

Product Size: 20S60

Production Date: Oct 27, 2014

Production Method: Hot Expansion

Product Heat Treatment: As-rolled

Certificate No.: MTR- 001433

Product Standards:

ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A/SA333-2013 Grade 6 LT(M45C) A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

Product Markings



<API & L/C No.> API SPEC 5L NPS 20 SCH 60 0.812 INCHWT GR B PSL1 SMIS 2014/10 NDE 1900PSI
HEAT BSM-2103 (PIPE # LENGTH MASS) 166.4lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1900 PSI/ 5 s	End Condition
Heat		NPS 20 SCH 60 0.812in. WT	13	DRL	166.4	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	Plain End
BSM-2103	Heat													

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-2103	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.17	1.11	0.013	0.006	0.22	0.03	0.02	0.01	0.01	0.047				-	-
		Product	0.17	1.12	0.016	0.006	0.26	0.03	0.02	0.01	0.01	0.050	0.002	0.001	0.0005	0.38	0.38

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2103	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 38.1 mm x WT	45,600	71,000	0.64	53

Heat	Test	Impact Test Sample Details	Temp °C	Impact Energy J				% Shear				Lateral Expansion mm			
BSM-2103	Standard ASTM A333	CVN Long 10 x 10 mm	-45	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				57.0	70.5	64.0	63.8	15	20	20	18	0.82	1.40	1.16	1.13

Additional Details:

Mill Test Certificate approved by:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A/SA333-2013 Grade 6 LT(M45C) A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Tonya Lam, C.E.T.
Assistant QA Manager

Tonya Lam Oct 30 / 2014

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