




# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2204      Production Date: Dec 16, 2014  
Production Method: Hot Expansion      Product Heat Treatment: As-rolled      Certificate No.: MTR- 001515  
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012  
Product Markings:  <API & L/C No.> API SPEC 5L NPS 24 TRUE 40 0.688 INCHWT GR B PSL1 SMLS 2014/12 NDE 1900PSI  
HEAT BSM-2204 (PIPE # LENGTH MASS) 171.2lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu R/hr$	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1900 PSI/ 5 s	End Condition
BSM-2204	Heat	NPS 24 TRUE 40 0.688in. WT	3	DRL	171.2	<5	20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)														
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb
			Heat	0.20	0.94	0.013	0.002	0.30	0.08	0.01	0.02	0.003	0.002	0.001
			Product	0.21	0.92	0.015	0.002	0.30	0.10	0.06	0.03	0.03	0.008	0.002
BSM-2204	Blast Furnace, EAF, Ladle Refining, Vacuum Degass, Fully Killed													

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)	Elongation (A) %
BSM-2204	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 38.1 mm x WT	48,300	73,500	0.66	51

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy					% Shear					Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	mm	mm	AVG
BSM-2204	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

## Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.


✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

  
Tonya Lam, C.E.T.  
Assistant QA Manager