



Mill Test Certificate

Bri-Steel Manufacturing Inc.
2125-64 Avenue, Edmonton, AB Canada T6P 1Z4
Tel: 001 (780) 469-6603
Fax: 001 (780) 469-6986
www.bri-steel.com

Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2207 Product Size: 24T40 Production Date: Jan 06, 2015
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001527
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

Product Markings



<API & L/C No.> API SPEC 5L NPS 24 TRUE 40 0.688 INCHWT GR B PSL1 SMIS 2015/01 NDE 1400PSI
HEAT BSM-2207 (PIPE # LENGTH MASS) 171.2lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1400 PSI/ 5 s	End Condition
BSM-2207	Heat	NPS 24 TRUE 40 0.688in. WT	4	DRL	171.2	<5	20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-2207	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.20	0.94	0.013	0.002	0.30	0.08	0.05	0.01	0.02	0.003	0.002	0.001	0.0003	-	-
		Product	0.25	0.91	0.014	0.003	0.29	0.11	0.07	0.04	0.03	0.005	0.002	0.001	0.0005	0.44	0.44

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2207	Heat	Ferrite & Pearlite	82 HRBW	Pass	Longitudinal; 25.4 mm x WT	49,200	75,000	0.66	45

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy J				% Shear				Lateral Expansion mm			
BSM-2207	-	-	-	J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
				-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam
Jan. 08/2015

Tonya Lam, C.E.T.
Assistant QA Manager