



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2252 Product Size: 16STD Production Date: Feb 23, 2015
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001591

Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

Product Markings



<API & L/C No.> API SPEC 5L NPS 16 STD 0.375 INCHWT GR B/X42 PSL1 SMIS 2015/02 NDE 1680PSI
HEAT BSM-2252 (PIPE # LENGTH MASS) 62.58lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1680 PSI/ 5 s	End Condition
BSM-2252	Heat	NPS 16 STD 0.375in. WT	16	DRL	62.58	<5	<15	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)													
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti
			Heat	0.19	0.86	0.020	0.015	0.27	0.06	0.01	0.01	0.03	0.002
BSM-2252	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Product	0.24	0.86	0.017	0.020	0.26	0.06	0.01	0.00	0.04	0.004	0.003

Mechanical Properties													
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %			
BSM-2252	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 38.1 mm x WT		45,900	76,000	0.60	39			

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-2252	-	-	-	-	-	-	-	-	-	-	-	-	-	-	

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

Mill Test Certificate approved by:

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

T. Lam Feb 24/2015

Tonya Lam, C.E.T.
Assistant QA Manager

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.