



# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2269 Product Size: 20STD Production Date: Mar 02, 2015  
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001609  
Product Standards: ASME B36.10-2004, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

## Product Markings



NPS 20 STD 0.375 INCHWT SMLS 2015/03 NDE  
HEAT BSM-2269 (PIPE # LENGTH MASS) 78.6lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing								
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest	End Condition
BSM-2269	Heat	NPS 20 STD 0.375in. WT	1	DRL	78.6	<5	<10	Pass	Pass	Pass	Pass	Pass	-	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-2269	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.21	0.89	0.011	0.010	0.24	0.03	0.12	0.02	0.04	0.002	-	-	-	-	-
		Product	0.21	0.92	0.009	0.020	0.24	0.03	0.11	0.01	0.03	0.004	0.001	0.001	0.0003	0.38	0.38

Mechanical Properties														
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL			Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %			
BSM-2269	Heat	Ferrite & Pearlite	78 HRBW	Pass	Longitudinal; 38.1 mm x WT			45,300	72,500	0.62	41			
Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear			Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm
BSM-2269	-	-	-	-	-	-	-	-	-	-	-	-	-	-

## Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with ASTM/ASME A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*T. Lam* *March 10/2/2015*

Tonya Lam, C.E.T.  
Assistant QA Manager