



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2270 Product Size: 20STD Production Date: Mar 02, 2015
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001610
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

Product Markings



<API & L/C No.> API SPEC 5L NPS 20 STD 0.375 INCHWT GR B PSL1 SMLS 2015/03 NDE 1420PSI
HEAT BSM-2270 (PIPE # LENGTH MASS) 78.6lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM	HydroTest 1420 PSI/ 5 s	End Condition
BSM-2270	Heat	NPS 20 STD 0.375in. WT	1	DRL	78.6	<5	<10	Pass	Pass	Pass	Pass	Pass	Pass	32.5° Bevel

Chemical Analysis (wt%)																	
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
		Heat	0.20	0.88	0.013	0.005	0.20	0.06	0.02	0.01	0.01	0.004	0.013	0.002	0.0005	-	-
		Product	0.19	0.89	0.014	0.010	0.21	0.07	0.02	0.01	0.01	0.004	0.018	0.001	0.0005	0.36	0.36
BSM-2270	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed																

Mechanical Properties														
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 50mm GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %					
BSM-2270	Heat	Ferrite & Pearlite	75 HRBW	Pass	Longitudinal; 38.1 mm x WT	41,800	68,500	0.61	43					
Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear			Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm
BSM-2270	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013 Grade B A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tony Lam, C.E.T.
Assistant QA Manager

Tony Lam March 10/24/2015