



Mill Test Certificate

Bri-Steel Manufacturing Inc.
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Product: Seamless Carbon Steel Pipe Product Heat Number: BSM-2288 Product Size: 18STD Production Date: Mar 09, 2015
Production Method: Hot Expansion Product Heat Treatment: As-rolled Certificate No.: MTR- 001629
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B/X42 PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012
Product Markings: <API & L/C No.> API SPEC 5L NPS 18 STD 0.375 INCHWT GR B/X42 PSL1 SMLS 2015/03 NDE 1490PSI
HEAT BSM-2288 (PIPE # LENGTH MASS) 70.59lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA



| Product: Details | | | | | | Non-Destructive Testing | | | | | | | | |
|------------------|-----------|------------------------|--------|--------|---------------|-------------------------|--------------------|-----------------|------|----------|-----------------|------------|----------------------------|------------------|
| Heat | Test Type | Product Size | Pieces | Length | Mass lb/ft | Geiger µR/hr | Res. Mag. Gauss | Visual Insp. | OD | UT WT | UT ASTM E213 | ET ASTM | HydroTest 1490 PSI/ 5 s | End Condition |
| BSM-2288 | Heat | NPS 18 STD 0.375in. WT | 25 | DRL | 70.59 | <5 | <10 | Pass | Pass | Pass | Pass | Pass | Pass | 32.5° Bevel |

| Chemical Analysis (wt%) | | | | | | | | | | | | | | | | | | |
|-------------------------|--------------------|-----------|------|------|-------|-------|------|------|------|------|------|-------|-------|-------|--------|---------|---------|--|
| Heat | Steelmaking Method | Test Type | C | Mn | P | S | Si | Cr | Cu | Mo | Ni | V | Ti | Nb | B | CE(IIW) | CE(CSA) | |
| | | Heat | 0.21 | 0.90 | 0.010 | 0.003 | 0.22 | 0.04 | 0.03 | 0.01 | 0.01 | 0.005 | - | - | - | - | - | |
| | | Product | 0.19 | 0.88 | 0.015 | 0.009 | 0.23 | 0.03 | 0.03 | 0.01 | 0.01 | 0.005 | 0.027 | 0.001 | 0.0003 | 0.35 | 0.35 | |

| Mechanical Properties | | | | | | | | | | Yield (Rt0.5) | | | | Tensile (Rm) | | Y/T (Rt0.5/Rm) | | Elongation (A) | |
|-----------------------|-----------|--------------------|----------|-----------------|----------------------|----------------------------|--|--|--|---------------|--------|------|-----|--------------|----|----------------|----|----------------|---|
| Heat | Test Type | Microstructure | Hardness | Flattening Test | Tension Test 50mm GL | Longitudinal: 38.1 mm x WT | | | | psi | psi | psi | psi | mm | mm | mm | mm | % | % |
| BSM-2288 | Heat | Ferrite & Pearlite | 78 HRBW | Pass | Pass | Pass | | | | 49,800 | 72,500 | 0.69 | 4.1 | | | | | | |

| Heat | BSM-2288 | Test Standard | Impact Test Sample Details | Temp °C | Impact Energy | | | | % Shear | | | | Lateral Expansion | | | |
|------|----------|---------------|----------------------------|---------|---------------|---|---|-----|---------|---|---|-----|-------------------|----|----|-----|
| | | | | | J | J | J | AVG | % | % | % | AVG | mm | mm | mm | AVG |
| | | | | | - | - | - | - | - | - | - | - | - | - | - | - |

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing Inc. in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

T. Lam MTR 111/2015

Tonya Lam, C.E.T.
Assistant QA Manager