




# Mill Test Certificate

Bri-Steel Manufacturing Inc.  
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Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2407      Product Size: 16T80      Production Date: May 26, 2015  
Production Method: Hot Expansion      Product Heat Treatment: As-rolled      Certificate No.: MTR- 001798  
Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012  
Product Markings  
 <API & L/C No.> API SPEC 5L NPS 16 TRUE 80 0.844 INCHWT 136.5LB/FT GR B PSL1 SMLS 2015/05 NDE 2500PSI  
HEAT BSM-2407 (PIPE # LENGTH MASS) 136.5lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger µR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT	UT	ET	HydroTest	End Condition
BSM-2407	Heat	NPS 16 TRUE 80 0.844in. WT	1	DRL	136.5	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Steelmaking Method		Chemical Analysis (wt%)													
Heat	Test Type	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B
			Heat	0.19	0.91	0.011	0.006	0.24	0.03	0.07	0.01	0.04	-	-	0.0003
			Product	0.21	0.88	0.014	0.006	0.26	0.06	0.07	0.01	0.04	0.003	0.001	0.0002
BSM-2407	Blast Furnace, EAF, Ladle Refining, Vacuum Degass, Fully Killed		-	-	-	-	-	-	-	-	-	-	-	-	-

Mechanical Properties										Elongation (A)	
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	V/T (Rt0.5/Rm)			
BSM-2407	Heat	Ferrite & Pearlite	77 HRBW	Pass	Longitudinal; 0.5 in. Round Bar	42,200	73,500	0.57		35	

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion			
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG
BSM-2407	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

Mill Test Certificate approved by:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013 Grade B/C A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO 9001:2008 and API Q1.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service-2009 NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.  
✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

 May 28/2015  
Tonya Lam, C.E.T.  
Assistant QA Manager