






# Mill Test Certificate

Bri-Steel Manufacturing  
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Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2524      Product Size: NPS 36 STD      Production Date: Sep 14, 2015  
 Production Method: Hot Expansion      Product Heat Treatment: ThermoMechanical Formed      Certificate No.: MTR- 001940  
 Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade X42 PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B/C NDE, AS5-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012  
 Product Markings:  <API & L/C No.> API SPEC 5L NPS 36 STD 0.375 INCHWT GR X42 PSL1 SM1S 2015/09 NDE 790PSI  
 HEAT BSM-2524 (PIPE # LENGTH MASS) 142.7lb/ft ASTM/ASME A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing										
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 790 PSI/ 5 s	End Condition
BSM-2524	Heat	NPS 36 STD 0.375in. WT	6	DRL	142.7	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Heat	BSM-2524	Steelmaking Method Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Chemical Analysis (wt%)														
			Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)
Heat	Product	Heat	0.18	1.22	0.012	0.005	0.32	0.02	0.01	0.01	0.01	0.050	0.001	0.001	0.0005	0.40	0.41
Product	Product	Product	0.18	1.23	0.017	0.003	0.32	0.03	0.01	0.01	0.01	0.053	0.005	0.001	0.0004	0.40	0.41
			0.18	1.24	0.013	0.005	0.36	0.02	0.01	0.01	0.01	0.054	0.005	0.001	0.0006	0.40	0.41

Heat	BSM-2524	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL			Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
						Heat	Pass	Longitudinal; 1.5 in. x WT				
Heat	Heat	Heat	Ferrite & Pearlite	78 HRBW	Pass			47,800	73,500	0.65	45	

Heat	BSM-2524	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy			% Shear			Lateral Expansion			
					J	J	AVG	%	%	AVG	mm	mm	mm	AVG
Heat	BSM-2524	Standard		-	-	-	-	-	-	-	-	-	-	-

**Additional Details:**

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013, AS3-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1

- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*Tanya Lam*      *Sept 17/2015*

Tanya Lam, C.F.T.  
 Assistant QA Manager