



# Mill Test Certificate

Bri-Steel Manufacturing  
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Product: Seamless Carbon Steel Pipe    Product Heat Number: BSM-2554    Product Size: NPS 18 XS    Production Date: Oct 19, 2015  
 Production Method: Hot Expansion    Product Heat Treatment: ThermoMechanical Formed    Certificate No.: MTR- 001979  
 Product Standards: ASME B36.10-2004, API 5L-45th Ed. Grade B PSL1, ASTM/ASME A106-2014/SA106-2013 Grade B NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

Product Markings



<API & L/C No.> API SPEC 5L NPS 18 XS 0.500 INCHWT GRB PSL1 SMLS 2015/10 NDE 1200PSI  
 HEAT BSM-2554 (PIPE # LENGTH MASS) 93.45lb/ft ASTM/ASME A/SA106 GR B A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details						Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger $\mu$ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 1200 PSI/ 5 s	End Condition	
BSM-2554	Heat	NPS 18 XS 0.500in. WT	6	DRL	93.45	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	33° Bevel	

Chemical Analysis (wt%)																		
Heat	Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)	
BSM-2554	/	Heat	0.19	0.91	0.009	0.005	0.23	0.03	0.07	0.01	0.04	0.003	0.001	0.001	0.0004	0.36	0.36	
		Product	0.20	0.91	0.007	0.005	0.25	0.03	0.07	0.01	0.03	0.003	0.001	0.001	0.0004	0.37	0.38	
			0.19	0.90	0.007	0.004	0.24	0.03	0.07	0.01	0.03	0.002	0.001	0.001	0.0004	0.36	0.36	

Mechanical Properties									
Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2554	Heat	Ferrite & Pearlite	75 HRBW	Pass	Longitudinal; 1.5 in. x WT	42,300	69,500	0.61	46

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy				% Shear				Lateral Expansion				
				J	J	J	AVG	%	%	%	AVG	mm	mm	mm	AVG	
BSM-2554	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

Additional Details:

- ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.
- ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1
- ✓ No weld repairs have been performed on this product.
- ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.
- ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

*T. Lam* Oct 122/2015

Tonya Lam, C.E.T.  
 Assistant QA Manager