



Mill Test Certificate

Bri-Steel Manufacturing
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Product: Seamless Carbon Steel Pipe

Product Heat Number: BSM-2560

Product Size: NPS 18 TRUE 40

Production Date: Oct 22, 2015

Production Method: Hot Expansion

Product Heat Treatment: ThermoMechanical Formed

Certificate No.: MTR- 001985

Product Standards:

ASME B36.10-2004, API 5L-45th Ed. Grade X42 PSL1, ASTM/ASME A/SA333-2013 Grade 6 LT(M45C) A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012

Product Markings



<API & L/C No.> API SPEC 5L NPS 18 TRUE 40 0.562 INCHWT GR X42 PSL1 SMLS 2015/10 NDE 2230PSI
HEAT BSM-2560 (PIPE # LENGTH MASS) 104.8lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details					Non-Destructive Testing									
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μ R/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT	ET	HydroTest 2230PSI/ 5 s	End Condition
BSM-2560	Heat	NPS 18 TRUE 40 0.562in. WT	10	DRL	104.8	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End

Heat		Steelmaking Method	Test Type	C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)
BSM-2560	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed		Heat	0.19	1.12	0.014	0.005	0.32	0.03	0.02	0.00	0.01	0.058	0.002	0.001	0.0003	0.40	0.41
			Product	0.20	1.14	0.014	0.009	0.36	0.03	0.01	0.01	0.01	0.067	0.002	0.001	0.0004	0.41	0.43
				0.20	1.14	0.013	0.007	0.35	0.03	0.01	0.01	0.01	0.068	0.002	0.001	0.0004	0.41	0.43

Mechanical Properties

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL	Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
BSM-2560	Heat	Ferrite & Pearlite	81 HRBW	Pass	Longitudinal; 1.5 in. x WT	54,500	76,500	0.71	44
				Pass	Longitudinal; 1.5 in. x WT	54,000	77,500	0.70	42

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy					% Shear			Lateral Expansion		
				J	J	J	AVG	%	%	%	AVG	mm	mm	AVG
BSM-2560	ASTM A333	CVN Long 10 x 10 mm	-45	56.0	18.0	32.0	35.3	20	5	10	12	0.81	0.60	0.75

Additional Details:

✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A/SA333-2013, A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008 and API Q1.

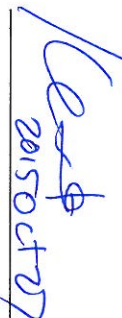
✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1

✓ No weld repairs have been performed on this product.

✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.

✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:


2015 Oct 27

Kenton Dechant, P.Eng.
Manager of Quality and R&D