



# Mill Test Certificate

Bri-Steel Manufacturing  
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Product: Seamless Carbon Steel Pipe      Product Heat Number: BSM-2562      Product Size: NPS 18 TRUE 40      Production Date: Oct 26, 2015  
 Production Method: Hot Expansion      Product Heat Treatment: ThermoMechanical Formed      Certificate No.: MTR- 001989  
 Product Standards: ASME B36.10M-2015, API 5L-45th Ed. Grade X42 PSL1, ASTM/ASME A/SA333-2013 Grade 6 LT(M45C) A106-2014/SA106-2013 Grade B/C NDE, A53-2012/SA53-2013 Grade B Type S, NACE MR0175-2009 MR0103-2012  
 Product Markings: <API & L/C No.> API SPEC 5L NPS 18 TRUE 40 0.562 INCHWT GR X42 PSL1 SMLS 2015/10 NDE 2230PSI  
 HEAT BSM-2562 (PIPE # LENGTH MASS) 104.8lb/ft ASTM/ASME A/SA333 GR 6 LT(M45C) A/SA106 GR B/C A/SA53 GR B NACE MR0175/MR0103 MADE IN CANADA

Product: Details				Non-Destructive Testing											
Heat	Test Type	Product Size	Pieces	Length	Mass lb/ft	Geiger μR/hr	Res. Mag. Gauss	Visual Insp.	OD	UT WT	UT ASTM E213	ET ASTM E309	HydroTest 2230PSI/ 5 s	End Condition	
BSM-2562	Heat	NPS 18 TRUE 40 0.562in. WT	4	DRL	104.8	<5	<20	Pass	Pass	Pass	Pass	Pass	Pass	Plain End	

Heat	Steelmaking Method	Test Type	Chemical Analysis (wt%)																	
			C	Mn	P	S	Si	Cr	Cu	Mo	Ni	V	Ti	Nb	B	CE(IIW)	CE(CSA)			
			0.19	1.12	0.014	0.005	0.32	0.03	0.02	0.00	0.01	0.058	0.002	0.001	0.0003	0.40	0.41			
BSM-2562	Blast Furnace; EAF; Ladle Refining; Vacuum Degass; Fully Killed	Heat	0.19	1.12	0.014	0.005	0.32	0.03	0.02	0.00 <td>0.01 <td>0.058</td> <td>0.002</td> <td>0.001</td> <td>0.0003</td> <td>0.40</td> <td>0.41</td> </td>	0.01 <td>0.058</td> <td>0.002</td> <td>0.001</td> <td>0.0003</td> <td>0.40</td> <td>0.41</td>	0.058	0.002	0.001	0.0003	0.40	0.41			
		Product	0.19	1.12	0.016	0.010	0.34	0.03	0.01	0.01	0.065	0.002	0.001	0.0004	0.40	0.41				
			0.18	1.13	0.010	0.010	0.31	0.03	0.02	0.01	0.070	0.002	0.001	0.0004	0.39	0.40				

Heat	Test Type	Microstructure	Hardness	Flattening Test	Tension Test 2 in. GL		Yield (Rt0.5) psi	Tensile (Rm) psi	Y/T (Rt0.5/Rm)	Elongation (A) %
					Longitudinal; 1.5 in. x WT	Longitudinal; 1.5 in. x WT				
BSM-2562	Heat	Ferrite & Pearlite	85 HRBW	Pass	Pass	61,500	80,500	0.76	42	
				Pass		61,500	81,000	0.76	44	

Heat	Test Standard	Impact Test Sample Details	Temp °C	Impact Energy J			% Shear			Lateral Expansion mm					
				J	J	J	%	%	%	mm	mm	mm			
BSM-2562	ASTM A333	CVN Long 10 x 10 mm	-45	34.0	30.0	15.0	26.3	5	5	0	3	0.50	0.42	0.23	0.38

**Additional Details:**  
 ✓ We hereby certify that this pipe product was manufactured, sampled, tested and inspected by Bri-Steel Manufacturing in accordance with API 5L-45th Ed., ASTM/ASME A/SA333-2013, A106-2014/SA106-2013, A53-2012/SA53-2013, and the purchase order requirements, and that the results meet the corresponding requirements. Bri-Steel Manufacturing is registered and certified to ISO-9001:2008, API Q1, and PED 97/23/EC.  
 ✓ This pipe product meets the sour service requirements of NACE MR0175/ISO 15156-2:2009 Annex A2 for Region 3 Sour Service, and NACE MR0103-2012 Section 2.1  
 ✓ No weld repairs have been performed on this product.  
 ✓ This product has not come into contact with mercury during the Bri-Steel Manufacturing processes.  
 ✓ This certificate represents a quality control system that is compliant with EN 10204:2004 Type 3.1.

Mill Test Certificate approved by:

Tonya Lam, C.E.T.  
 Assistant QA Manager